

# DRIVE BELT ROUTING

1996 Toyota Supra

1995-96 ENGINE COOLING  
Toyota - Belt Routing Specifications

Lexus; LX450 (1996)  
Toyota; Avalon, Camry, Celica, Corolla, Land Cruiser, MR2,  
Paseo, Pickup, Previa, RAV4, Supra, Tacoma, Tercel, T100,  
4Runner

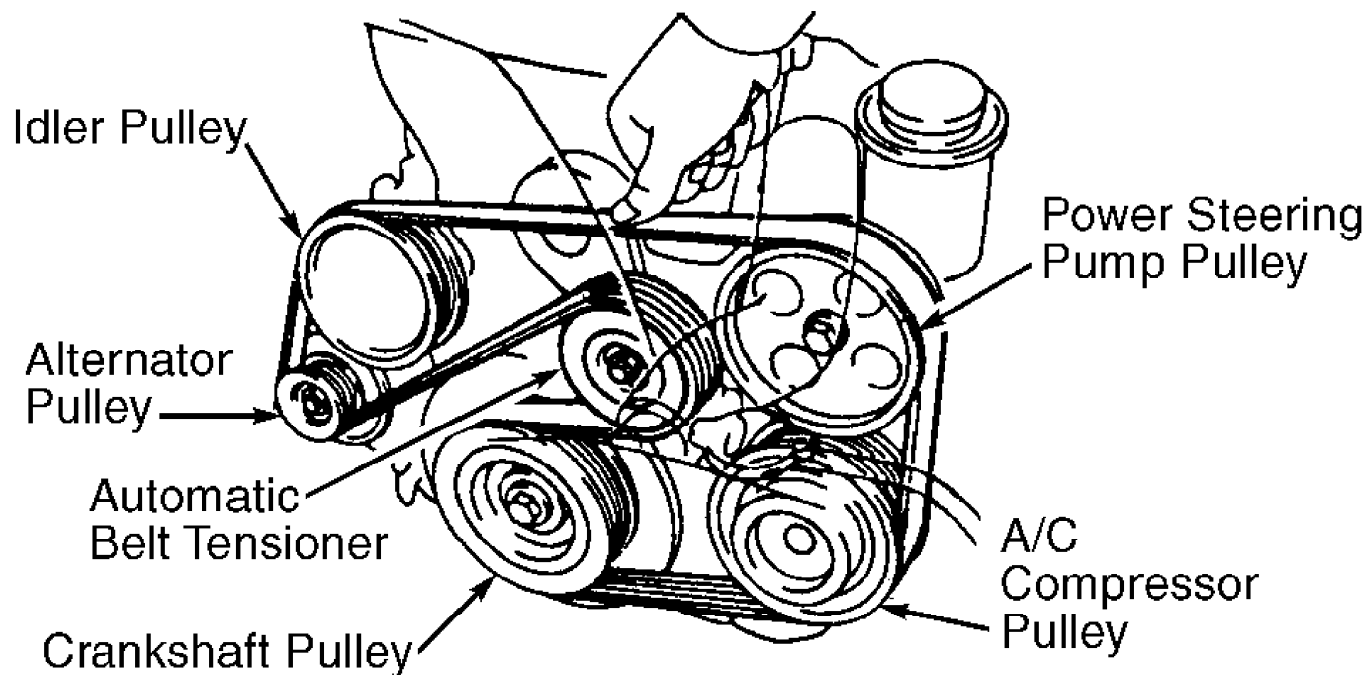
## BELT ROUTING

### DRIVE BELT ROUTING

On all models except Supra, ensure belt tension is within specification. See appropriate BELT ADJUSTMENT table below.

### SERPENTINE BELT ROUTING

On Supra, automatic belt tensioner is used and serpentine drive belt must be properly installed. See Fig. 1. See appropriate BELT ADJUSTMENT table below.



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Fig. 1: Identifying Serpentine Drive Belt Installation (Supra)  
Courtesy of Toyota Motor Sales, U.S.A., Inc.

## BELT ADJUSTMENT SPECIFICATIONS

### 4-CYLINDER BELT ADJUSTMENT (1)

Application	New Belt	(2) Used Belt
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Camry (1995-96)

A/C .....	165 (75)	.....	110 (50)
Generator			
With A/C .....	165 (75)	.....	110 (50)
Without A/C .....	125 (57)	.....	95 (43)
Power Steering .....	145 (66)	.....	100 (45)
Celica (1995-96)			
1.8L (7A-FE)			
A/C .....	160 (73)	.....	100 (45)
Generator .....	175 (79)	.....	115 (52)
Power Steering .....	121 (55)	.....	77 (35)
2.2L (5S-FE)			
A/C .....	175 (79)	.....	110 (50)
Generator			
With A/C .....	175 (79)	.....	115 (52)
Without A/C .....	125 (57)	.....	95 (43)
Power Steering .....	121 (55)	.....	77 (35)
Corolla (1995-96)			
A/C .....	160 (73)	.....	100 (45)
Generator .....	175 (79)	.....	115 (52)
Power Steering .....	150 (68)	.....	100 (45)
MR2 (1995-96)			
A/C .....	160 (73)	.....	100 (45)
Generator .....	120 (54)	.....	104 (47)
Paseo			
1995			
A/C Only .....	160 (73)	.....	100 (45)
A/C & Power Steering ....	160 (73)	.....	100 (45)
Generator .....	160 (73)	.....	100 (45)
Power Steering Only ....	160 (73)	.....	100 (45)
1996			
A/C .....	160 (73)	.....	100 (45)
Generator .....	160 (73)	.....	100 (45)
Power Steering .....	185 (84)	.....	120 (54)
Pickup (1995)			
Drive Belt .....	125 (57)	.....	80 (36)
Previa			
1995			
A/C .....	165 (75)	.....	130 (59)
Generator & Power			
Steering .....	170 (77)	.....	125 (57)
Supercharger Belt .....	170 (77)	.....	125 (57)
1996			
A/C .....	165 (75)	.....	130 (59)
Generator .....	170 (77)	.....	125 (57)
Power Steering .....	180 (82)	.....	135 (61)
Supercharger Belt .....	170 (77)	.....	125 (57)
RAV4 (1996)			
A/C .....	192 (87)	.....	99 (44)
Generator			
With A/C .....	165 (75)	.....	110 (50)
Without A/C .....	125 (57)	.....	95 (43)
Power Steering .....	145 (66)	.....	100 (45)
Tacoma			
1995			
Generator .....	160 (73)	.....	100 (45)
A/C & Power Steering ....	125 (57)	.....	100 (45)
1996			
A/C .....	160 (73)	.....	100 (45)
Generator .....	165 (75)	.....	115 (52)
Power Steering .....	180 (82)	.....	120 (54)
Tercel			
1995			
A/C Only .....	160 (73)	.....	100 (45)

A/C & Power Steering	....	160 (73)	.....	100 (45)
Generator	.....	160 (73)	.....	100 (45)
Power Steering Only	.....	160 (73)	.....	100 (45)
1996				
A/C	.....	160 (73)	.....	100 (45)
Generator	.....	165 (75)	.....	115 (52)
Power Steering	.....	180 (82)	.....	120 (54)
T100				
1995				
Generator	.....	160 (73)	.....	100 (45)
A/C & Power Steering	....	125 (57)	.....	80 (36)
1996				
A/C	.....	160 (73)	.....	100 (45)
Generator	.....	175 (79)	.....	115 (52)
Power Steering	.....	185 (84)	.....	120 (54)
4Runner				
1995				
Drive Belt	.....	125 (57)	.....	80 (36)
1996				
A/C	.....	160 (73)	.....	100 (45)
Generator	.....	175 (79)	.....	115 (72)
Power Steering	.....	180 (82)	.....	120 (54)

- (1) - Tension In Lbs. (kg) Using Burroughs Tension Gauge  
(2) - Used belt is a belt in operation for at least 5 minutes.

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#### 6-CYLINDER BELT ADJUSTMENT (1)

Application	New Belt	(2) Used Belt
LX 450/Land Cruiser		
1995		
A/C	125 (57)	80 (36)
Generator	125 (57)	80 (36)
1996		
A/C	150 (68)	100 (45)
Generator	130 (59)	88 (40)
Supra		
Drive Belt	(3)	(3)

- (1) - Tension In Lbs. (kg) Using Burroughs Tension Gauge  
(2) - Used belt is a belt in operation for at least 5 minutes.  
(3) - Automatic belt tensioner is used. Adjustment is not required.

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#### V6 BELT ADJUSTMENT (1)

Application	New Belt	(2) Used Belt
Avalon & Camry		
A/C	165 (75)	88 (40)
Generator	175 (79)	115 (52)
Power Steering		
1995	150 (68)	115 (52)
1996	185 (84)	135 (61)
Pickup (1995)		
Generator	160 (73)	100 (45)
A/C & Power Steering	125 (57)	80 (36)
Tacoma		

1995			
Generator .....	160 (73)	.....	100 (45)
A/C & Power Steering ....	125 (57)	.....	80 (36)
1996			
A/C .....	160 (73)	.....	100 (45)
Generator .....	160 (73)	.....	100 (45)
Power Steering .....	180 (82)	.....	120 (54)
T100			
1995			
Generator .....	160 (73)	.....	100 (45)
A/C & Power Steering ....	125 (57)	.....	80 (36)
1996			
A/C .....	160 (73)	.....	100 (45)
Generator .....	160 (73)	.....	100 (45)
Power Steering .....	180 (82)	.....	120 (54)
4Runner			
1995			
Generator .....	160 (73)	.....	100 (45)
A/C & Power Steering ....	125 (57)	.....	80 (36)
1996			
A/C .....	160 (73)	.....	100 (45)
Generator .....	160 (73)	.....	100 (45)
Power Steering .....	180 (82)	.....	120 (54)

- (1) - Tension In Lbs. (kg) Using Burroughs Tension Gauge  
(2) - Used belt is a belt in operation for at least 5 minutes.
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